## Solstice® PF-C + EkoFlush



4th Generation Cleaning System for Air Conditioning and Refrigeration with the highest standard of service

Honeywell



# 4th Generation Cleaning System for Air-Conditioning and Refrigeration

Solstice® PF-C is the new high precision and environmentally responsible solvent from Honeywell. Combining the superior performance of Honeywell's Solstice® PF-C solvent, and the optimized machine from Ekotez, technicians can provide a higher quality, cost effective, safer and environmental compliant flushing solution for air conditioning and refrigeration circuits.

### Your benefits

## Working to the highest service standard

Flushing of equipments after a compressor burnout, when retrofitting, changing refrigerant and oil or as preventive maintenance is considered essential to ensure best practice and high quality. After a compressor failure, metal particles and dirt from burned oil can remain in the equipment. In the long run, these particles and dirt may damage the new compressor, likely leading to a repeated failure or lower operating performances.

## Easy Handling – Fully automatic operations

EkoFlush is fully automatic: the technician simply connects the flushing unit to the equipment and the solvent cylinder with the hoses supplied. The flushing runs automatically. On completion, it can be disconnected just as easily. The fully automatic cleaning process prevents the exposure of the service personnel to contaminated cleaning fluids.

The EkoFlush machine is offered in two versions: a larger unit, ideal for a workshop (K570) and an easy-to-transport portable version (K560).

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#### 4th Generation Solvent: Environmentally Responsible

Solstice® PF-C is the result of Honeywell's latest research to provide a non-flammable, non-toxic, ultra low global warming and nearly odorless solvent. Solstice® PF-C is a special grade of a high-performing hydrofluoroolefin (HFO-1233zd) and it is 100% active. An improvement over previous cleaning fluids, such as R-141b and Genesolv® S-TZ, Solstice® PF-C offers the best set of characteristics: very strong solvent performance, minimal impact on the environment (GWP =1, the same as CO<sub>2</sub>, zero ODP) and high safety for the operators (non flammable, very favorable toxicological profile). Solstice® PF-C is compatible with a very wide range of metals, plastics and elastomers.

#### Improved cleaning performance

This method combines the cleaning effectiveness of a superior solvent, Honeywell's Solstice® PF-C with the accurate cleaning process of the EkoFlush machine. Solstice® PF-C is extremely efficient with all kinds of oils used in refrigeration and air conditioning and completely dissolves them in the circuit. The EkoFlush unit's special flushing procedure ensures that even difficult contamination is then cleaned out. A special pulsing operation applies additional abrasive degreasing action to remove soot and dirt from crevices and corners. Using high-pressure, up to 8 bar, particles and soot are forcefully flushed out. Thanks to its low boiling point, Solstice® PF-C can finally easily be recovered from the pipes and leaves the circuit clean and dry.





#### **Cost-efficient:**

#### Reuse of solvent

In the flushing process, no waste solvent is produced. The solvent is recovered within the EkoFlush machine and the purified solvent returned into the cylinder to be used over and over again. Oil, particles and dirt removed from the cleaned equipments need to be handled and disposed according to local legislations. Since Honeywell Solstice® PF-C is recycled and can be used over and over, the relative solvent costs are low. Only little solvent is lost if there are no major leakages in the circuits. Good service practices ensure very cost-efficient flushing and the initial investment in the unit is quickly repaid.

#### **Minimal Waste**

Waste disposal costs are kept to the very minimum because the operator will have to dispose only the oil-grease and particles.

#### Solstice® PF-C

- Excellent solvency with mineral oils
- Excellent solvency with new generation refrigerant oils and greases.
- Safe, non-toxic, non-ozone depleting and non-flammable
- Quick drying thanks to its low boiling point
- Compatible with most common materials

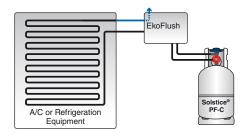
Cleaning capacity					
Flushing	Oil				
medium	Mineral	POE	PAG		
Nitrogen					
Genesolv SF					
Genesolv STZ					
HCFC-141b					
Solstice PF-C					
Excellent	Good				
Poor	Very Poor				

Technical Specifications	
Composition	trans-1-chloro-3,3,3-trifluoropropene
Boiling Point (°C)	19
Liquid Density (g/cm³ @ 25°C)	1.26
Vapour Pressure (kPa @ 25°C)	126
Flash Point	None
Vapour Flame Limits	None
OEL - Occupational Exposure Limit	800 ppm
GWP - Global Warming Potential	1
ODP - Ozone Depletion Potential	Zero

## How does the cleaning solution work?

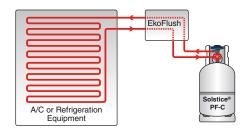
#### **Evacuation phase**

When the circuit to be cleaned is attached to the machine and the cylinder of Solstice® PF-C is safely installed, a single push button starts the operation. Firstly, EkoFlush evacuates the equipment to remove air. Once sufficient vacuum has been reached, the unit automatically begins the cleaning process.



### Flushing and recycling of solvent

Solstice® PF-C is pushed into the circuit thanks to nitrogen pressure (6 to 8 bar) in the solvent cylinder. This pressure and speed of operation ensure that soot and oil are removed even from difficult corners. The full volume of the circuit is filled with solvent, then the solvent is pushed from the circuit into the unit's distillation chamber, distilled and finally the purified and clean material fluid is returned into the its original cylinder. The distillation continues until all the solvent is recycled.

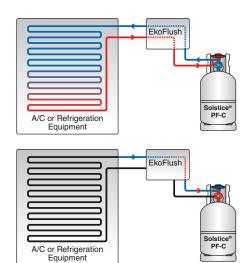


#### **Purging**

This step involves blowing nitrogen at 6 to 8 bar through the equipment to remove any remaining liquid solvent from the circuit. This is repeated several times until the equipment is clean and dry.

#### Cleaning

The last traces of solvent vapors are removed through evacuation back into the cylinder. The oil, particles and dirt can finally be drained from the machine for disposal. Usually, a single flushing cycle is sufficient to achieve superior cleaning quality. In case of heavy mineral oils, additional flushing cycles should be applied for optimum results.



#### **EkoFlush K570**

· Workshop units for use in larger service and repair shops, and automotive garages

Technical Specifications				
Recommended volume/size of component (dm3)	12			
Connection with the flushed device	3/8" SAE (5/8" UNF)			
Power supply (V, Hz)	230/50			
Maximum power input (W)	1350			
Dimensions (H x W x D) (mm)	570 x 605 x 950			
Weight (kg)	54			

(Optional accessory: Universal connectors for up to 18 mm. Additional nitrogen cylinder needed to pressurize the solvent.)

#### **EkoFlush K560**

 Portable unit can be easily transported, for use on rooftop or other installed equipment at the customer's premises.

Technical Specifications					
Recommended volume/size of component (dm3)	5				
Connection with the flushed device	1/4" SAE (7/16"UNF)				
Power supply (V, Hz)	230/50				
Maximum power input (W)	1100				
Dimensions (H x W x D) (mm)	475 x 260 x 490				
Weight (kg)	26				

(Comes with a cart for easy transportation. Optional accessory: Universal connectors for up to 18 mm. Additional nitrogen cylinder needed to pressurize the solvent.)

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Model	Recommended inner volume of circuit to flush (dm <sup>3</sup> or litres)					
	10	20	50	100	200	
K560						
K570						
Recommended Possible Difficult						

#### Find out more

Contact Ekotez or Honeywell for a list of approved distributors, or visit the websites below.

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#### RESPONSIBLE CARE

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#### Our commitments:

The safety of our employees The quality of our products

Being responsible stewards for the protection of the environment, the communities in which we operate and our customers.

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